

TECHNICAL BULLETIN 026

Date: April 22, 2003

Subject: G5 Feed Release Limit Stop

Effective: Immediately

An optional stop plate has been added to the Feed Release Handle (G50119A) on the G5 Stitcher Heads. This Feed Release Handle Stop (G50722) limits the clockwise rotation movement of the Feed Release Handle to only 90° from vertical. This limitation ensures there is only one "off" position for the Handle.

Refer to the G5 Operator's Manual for complete exploded drawings of this Stitcher Head. Remove the two (2) E-Rings (G50264), securing the Feed Release Handle Assembly (G50119A) to the Stitcher Head. Loosen, but do not remove, the Hex Jam Nut (G20274) and Feed Release Plunger (G20121) in the Feed Gear Bracket (G50136). Remove the old-style Feed Release Handle Assembly (without a threaded hole in the end) and replace with the new style. Replace the two (2) E-Rings securing the Handle Assembly. Use the Screw (G50720), inserted through a Ribbed Lock Washer (0031.5103) to secure the Feed Release Handle Stop. Make sure the angle on the Stop is toward the inside of the Head.

For a complete list of G5 replacement parts, contact the DeLuxe Stitcher Customer Service Department.

